Quote

QUOTE # LPM-Q-27-0614

ISSUED Mar 3, 2027

VALID UNTIL Apr 2, 2027

LPM
PRECISION

CREATED BY
Lakeshore Precision Machining
Greg Sobczak
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4400 W Burnham St, Milwaukee, WI 53219
Quality: ISO 9001:2015 certified

PREPARED FOR
Arden Fluid Controls, Inc.
Priya Nandakumar
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1250 Commerce Dr, Waukesha, WI 53186
RFQ: AFC-RFQ-2207, received Feb 24

YOUR RFQ	DRAWINGS	LEAD TIME	TERMS
AFC-RFQ-2207	AFC-2207 rev C, AFC-1180 rev B, AFC-3305 rev A	3 weeks from PO; FAI part in 8 days	Net 30, FOB our dock

#	ITEM	QTY	PRICE	DISC.	TAX	TOTAL
	Parts					
1	**Valve body, P/N AFC-2207 rev C** Code: AFC-2207-C Material: 6061-T6 aluminum, 2.5 in bar Cycle time: 14.5 min, 4-axis Finish: Type II black anodize Critical bores to ±0.0005 in; 100% inspected on the CMM. 	250 pcs	$38.40	–	0%	$9,600.00
2	**Mounting bracket, P/N AFC-1180 rev B** Code: AFC-1180-B Material: 304 stainless, 0.25 in plate Cycle time: 3.2 min, 3-axis, 4-up Finish: Deburred, passivated	500 pcs	$9.85	–	0%	$4,925.00
3	**Drive shaft, P/N AFC-3305 rev A** Code: AFC-3305-A Material: 17-4 PH stainless, H900 Cycle time: 9.8 min turning + grinding Finish: Ground journals, 8 Ra	120 pcs	$46.20	–	0%	$5,544.00
					Subtotal: Parts	**$20,069.00**

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#	ITEM	QTY	PRICE	DISC.	TAX	TOTAL
	One-time charges					
4	**CNC programming and first setups** Code: NRE-PRG Three programs and setups. Not charged again on repeat orders at the same revisions.	1 lot	$1,450.00	–	0%	$1,450.00
5	**Fixture: 4-up vise plate for the bracket** Code: NRE-FIX Stays at our shop for your future orders; yours to keep.	1 fixture	$980.00	–	0%	$980.00
6	**First article inspection report** Code: FAI Full dimensional report on the first valve body, ballooned to the drawing.	1 report	$350.00	–	0%	$350.00
				Subtotal: One-time charges		**$2,780.00**
	Shipping					
7	**Freight to Waukesha, palletized** Code: FRT	1 shipment	$185.00	–	0%	$185.00
				Subtotal: Shipping		**$185.00**

Subtotal	$23,034.00
Sales tax (exempt: component parts, certificate on file)	$0.00
Total	**$23,034.00**

Price breaks

Price per part, excluding one-time charges. Setup is spread over more parts as the quantity grows.

PART	100	250	500	1,000
Valve body AFC-2207	$46.80	$38.40	$34.10	$31.25
Bracket AFC-1180	$14.20	$11.10	$9.85	$8.90
Drive shaft AFC-3305	$46.20	$41.90	$38.60	$36.40

This quote uses the quantities in your RFQ: 250 valve bodies, 500 brackets and 120 shafts, priced at the 100 break.

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How each part is made

PART	OPERATIONS	MACHINE	INSPECTION
Valve body	Saw, 4-axis mill in two setups, deburr, anodize (outside processor)	Haas UMC-500, 4th axis	CMM, every part
Bracket	Waterjet blanks, mill 4-up, deburr, passivate	Haas VF-2 with vise plate	Sampling to AQL 1.0
Drive shaft	CNC turn, harden to H900, grind journals	Okuma LB3000, cylindrical grinder	First, middle, last of each lot

Assumptions and exclusions

INCLUDED

- Material with mill certificates
- Anodize and passivation, with certificates
- Bagged and labeled by part number and lot

NOT INCLUDED

- Changes to drawing revisions after the PO
- Special packaging or kitting
- Source inspection at our shop

Terms

1. Validity

1.1 Prices hold until Apr 2, 2027. Material prices are held for 14 days, then checked against the mill's price on the day of the PO.

2. Quantities

2.1 Deliveries may be up to 5% over or under the ordered quantity, billed at the actual count.

3. Approval

3.1 Production starts when you approve the first article report. One sample of each part is kept for 12 months.

Accept this quote

Issue a purchase order referencing LPM-Q-27-0614, or sign here, to start programming.

CUSTOMER SIGNATURE

_____

DATE

_____

FULL NAME

_____

POSITION

_____

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