# Quote

QUOTE # QC-27-1187

ISSUED Mar 22, 2027

VALID UNTIL Apr 21, 2027

QC
SHEET METAL

CREATED BY
Queen City Sheet Metal & Fab
Rob Kessler
+1 513 555 0128
estimating@queencityfab.example
1620 Spring Grove Ave, Cincinnati, OH 45214
**Welding:** AWS D1.6 certified welders

PREPARED FOR
Riverside Food Equipment, Inc.
Angela Moretti
+1 937 555 0174
amoretti@riversidefe.example
880 Valley St, Dayton, OH 45404
**RFQ:** RFE-2219, drawings rev B

| YOUR RFQ | DRAWINGS | SHIP DATE | TERMS |
|---|---|---|---|
| RFE-2219 | -10, -11 and -12, all rev B | 15 working days from PO | Net 30, delivered |

## Quote

| # | ITEM | QTY | PRICE | DISC. | TAX | TOTAL |
|---|---|---|---|---|---|---|
| | **Parts** | | | | | |
| 1 | **Control enclosure, RFE-2219-10**<br>Code: ENC-10<br>Material: 16 ga 304 stainless<br>Operations: Laser cut, 6 bends, TIG-welded corners<br>Finish: #4 brushed, welds ground flush | 60 pcs | $148.00 | – | 0% | $8,880.00 |
| 2 | **Access panel with studs, RFE-2219-11**<br>Code: PNL-11<br>Material: 18 ga 304 stainless<br>Hardware: 4 PEM studs, M5, pressed in<br>Finish: #4 brushed | 60 pcs | $22.40 | – | 0% | $1,344.00 |
| 3 | **Mounting bracket, RFE-2219-12**<br>Code: BRK-12<br>Material: 11 ga A36 steel<br>Operations: Laser cut, 2 bends<br>Finish: Black powder coat, 2–3 mil | 240 pcs | $6.85 | – | 0% | $1,644.00 |
| | | | | | Subtotal: Parts | **$11,868.00** |



Made with ExtraflowDoc

extraflowdoc.com

| # | ITEM | QTY | PRICE | DISC. | TAX | TOTAL |
|---|---|---|---|---|---|---|
| | **One-time charges** | | | | | |
| 4 | **Programming, flat patterns and first article**<br>Code: NRE-PRG<br>Laser nests and brake programs for all three parts, and a first article of each checked against the drawing. | 1 lot | $420.00 | – | 0% | $420.00 |
| 5 | **Weld fixture for the enclosure**<br>Code: NRE-FIX<br>Holds the enclosure square while the corners are welded. Kept here for your repeat orders. | 1 fixture | $650.00 | – | 0% | $650.00 |
| | | | | | Subtotal: One-time charges | **$1,070.00** |
| | **Delivery** | | | | | |
| 6 | **Delivery to Dayton on our truck**<br>Code: DLV | 1 trip | $150.00 | – | 0% | $150.00 |
| | | | | | Subtotal: Delivery | **$150.00** |

| | |
|---|---|
| Subtotal | $13,088.00 |
| Sales tax (exempt: incorporated into resale, certificate on file) | $0.00 |
| **Total** | **$13,088.00** |

# Price breaks

Price per part. Setups are shared by more parts as the order grows.

| PART | 30 | 60 | 120 | 240 |
|---|---|---|---|---|
| Control enclosure | $171.00 | $148.00 | $131.00 | $119.00 |
| Access panel | $27.90 | $22.40 | $19.60 | $17.80 |
| Mounting bracket | $11.40 | $9.10 | $7.75 | $6.85 |

This quote uses your quantities: 60 enclosures, 60 panels and 240 brackets.

## Assumptions and exclusions

**INCLUDED**

- Tolerances to ISO 2768-m unless the drawing says otherwise
- Material certificates for the stainless
- Parts bagged by part number

**NOT INCLUDED**

- Passivation or electropolishing
- Assembly of the panels to the enclosures
- Changes to rev B after the PO



Made with ExtraflowDoc extraflowdoc.com

# How the enclosure is made

### 1. Cut

Fiber laser, nested to use the sheet fully.

### 2. Form

Six bends on a CNC press brake, first part checked.

### 3. Weld

Corners TIG-welded in the fixture and ground flush.

### 4. Inspect

Size, squareness and finish checked before packing.

# Terms

**1. Validity**

1.1 Prices hold until Apr 21, 2027. Stainless prices are checked against the mill's surcharge on the day of the PO.

**2. Quantities**

2.1 Deliveries may be up to 2% over or under the ordered quantity, billed at the actual count.

# Accept this quote

Issue a PO referencing QC-27-1187, or sign here, to start programming.

CUSTOMER SIGNATURE

_____

DATE

_____

FULL NAME

_____

POSITION

_____



Made with ExtraflowDoc

extraflowdoc.com